



# LEVANTÉ®

ALUMINUM ARCHITECTURAL COMPONENTS

**LEVANTÉ®, LLC**  
901 NORTHVIEW ROAD  
SUITE 100  
WAUKESHA, WISCONSIN 53188

Project Name:

Part Name:

FINISHING TRIM

Used on assembly:

Part No.:

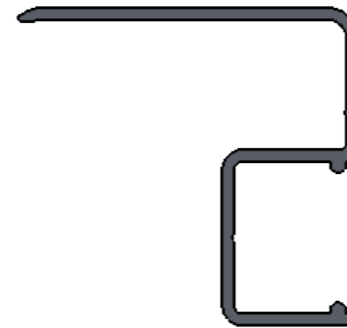
LDCF219

Drawing Number:

AL-13619-B

### REVISIONS

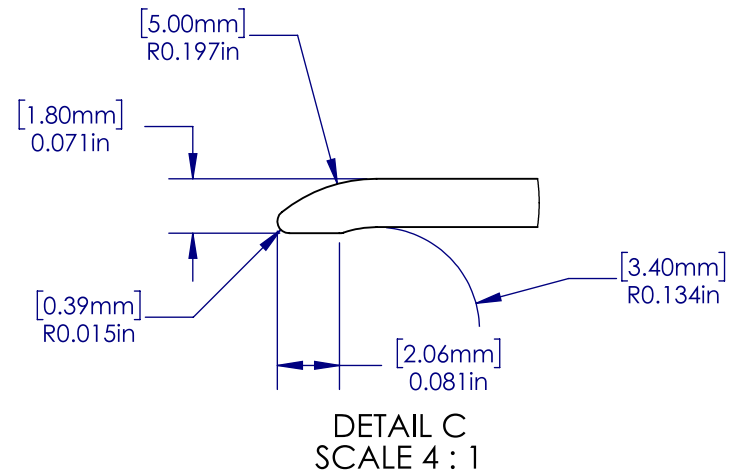
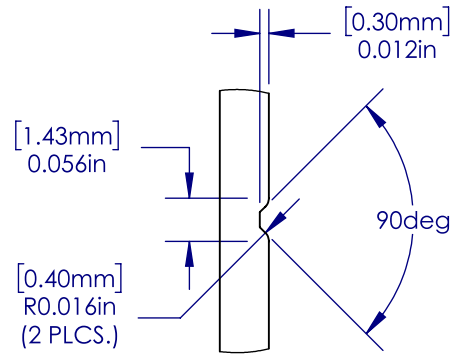
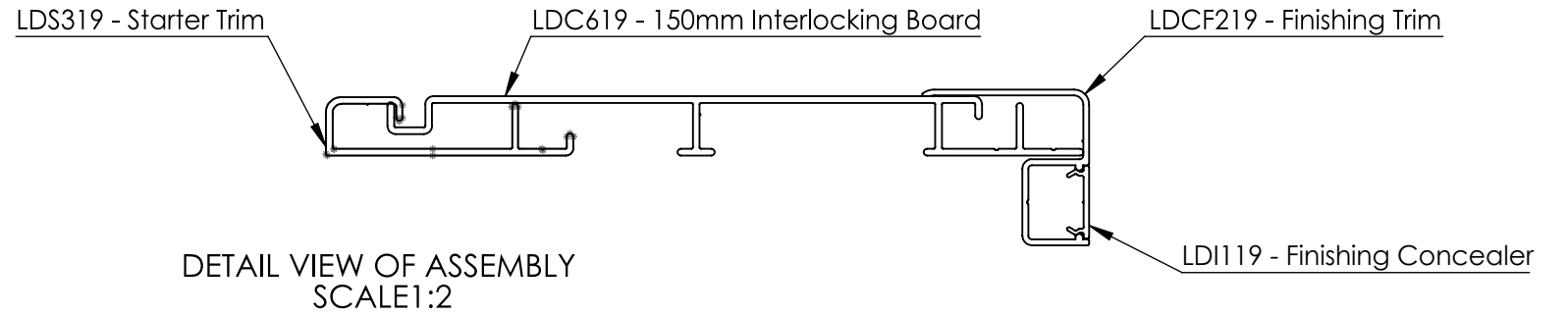
REV.	DESCRIPTION	DATE	APPROVED
B	RADIUS OF UPPER SECTION HAS BEEN REDUCED FROM R0.394" [10.00mm] TO R0.161" [4.10mm]. WIDTH OF TOP HORIZONTAL SECTION HAS BEEN REDUCED FROM 2.165" [55.00mm] TO 1.772" [45.00mm] AS PER CUSTOMER'S REVISION NOTES.	6/22/2020	EASS



EXTRUSION PROFILE  
SCALE 1:1

NOTES:

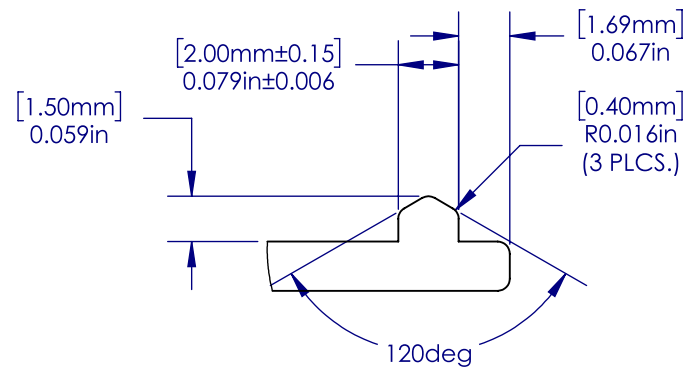
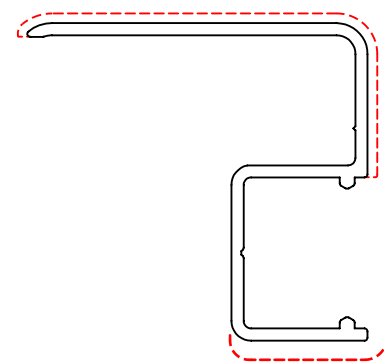
1. EXTRUSION SHALL BE STRAIGHT WITHIN 1.1mm PER 1M [0.015"/FOOT]
2. EXTRUSION TWIST 1.0DEG PER 1M [1.0DEG/FOOT]
3. EXTRUSION CROSS SECTIONAL AREA IS 0.2923 sq.in. [188.58 mm sq.]
4. ALL RADII & FILLET RADIUS TO BE R0.016" [0.40mm] UNLESS OTHERWISE SPECIFIED
5. SECTIONAL MATERIAL THICKNESS 0.063"±0.006" [1.60mm±0.15mm] UNLESS OTHERWISE SPECIFIED
6. CRITICAL DIMENSIONS ARE SHOWN WITHIN ( )
7. REFERENCE DIMENSIONS ARE SHOWN WITHIN ( )
8. ALL DIMENSIONS ARE FINISHED PART DIMENSIONS
9. ALL DIMENSIONS AND TOLERANCES ARE TO BE INTERPRETED ACCORDING TO ASME Y14.



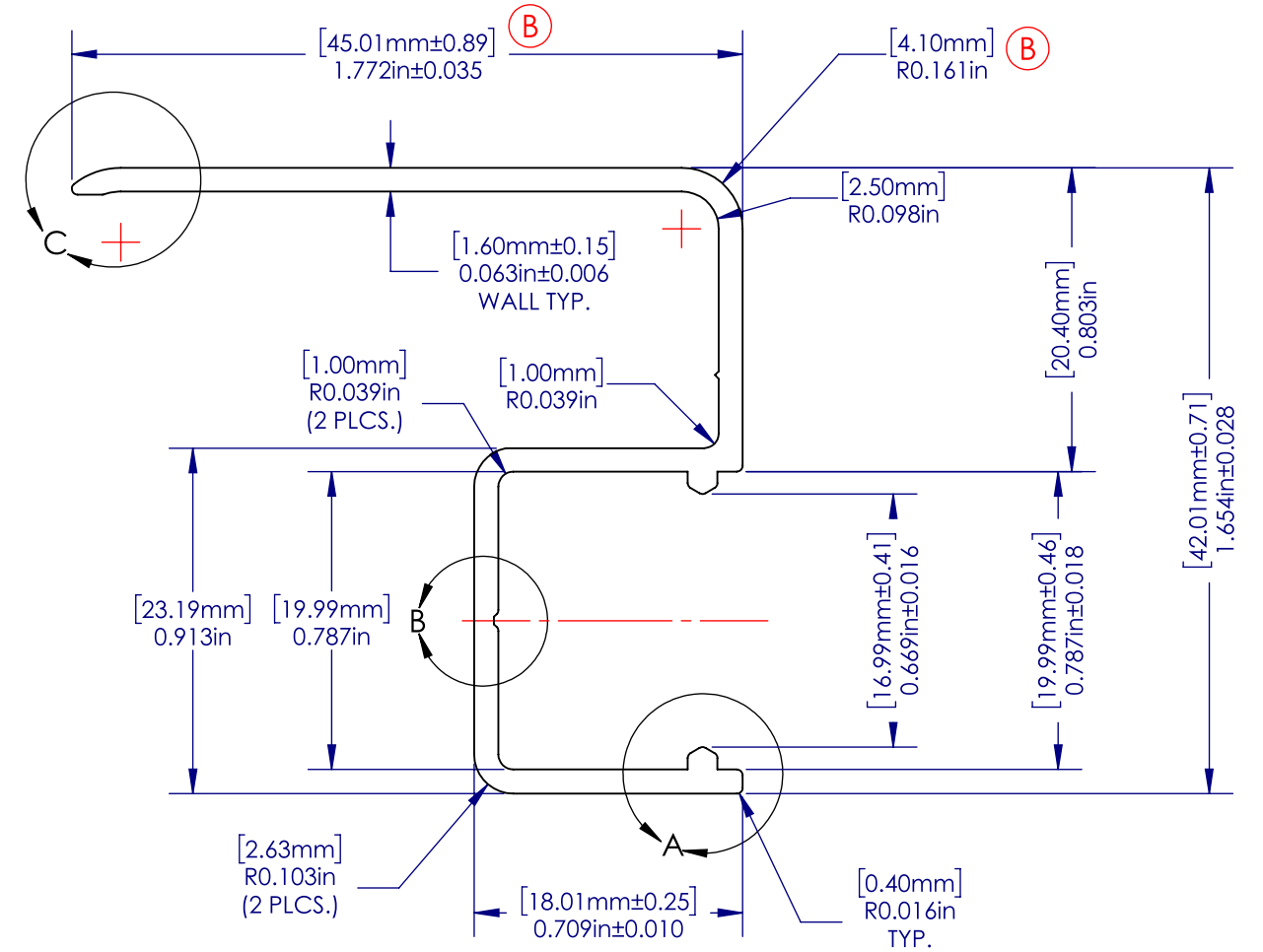
DETAIL B  
SCALE 4:1

DETAIL C  
SCALE 4:1

--- EXPOSED SURFACE



DETAIL A  
SCALE 4:1



WEIGHT/LENGTH	0.515	kg/m	0.346	lbs./ft.
AREA	188.58	sq. mm	0.2923	sq. in.
TOTAL PERIMETER	235.84	mm	9.2850	in.
OUTSIDE PERIMETER	235.84	mm	9.2850	in.
EXPOSED PERIMETER	90.28	mm	3.5543	in.

(B)

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [MM] TOLERANCES:		NAME	DATE	
MILLIMETERS	INCHES	EASS	06/22/20	
X = ±1	[.X = ±0.1]	DRAWN		TITLE:  <h2>Finishing Trim</h2>
.X = ±.25	[.XX = ±0.01]	CHECKED		
.XX = ±10	[.XXX = ±0.005]	ENG APPR.		
ANGLES	∠ = ± 1°	MFG APPR.		
FRACTIONS	X/X = ± 1/64	Q.A.		
INTERPRET GEOMETRIC TOLERANCING PER:	MATERIAL	COMMENTS:		SIZE PART NO. REV <b>B</b> LDCF219 <b>B</b>
6063-T5	FINISH			SCALE: 2:1 WEIGHT: 0.343 SHEET 2 OF 2
POWDER COAT	APPLICATION			