



LEVANTÉ[®]
ALUMINUM ARCHITECTURAL COMPONENTS

LEVANTÉ[®], LLC
901 NORTHVIEW ROAD
SUITE 100
WAUKESHA, WISCONSIN 53188

Project Name:

Part Name:

100mm STANDARD BOARD

Used on assembly:

Part No.:

LS419

Drawing Number:

AL-13623-A

REVISIONS

REV.

DESCRIPTION

DATE

APPROVED



EXTRUSION PROFILE
SCALE 1:1

4

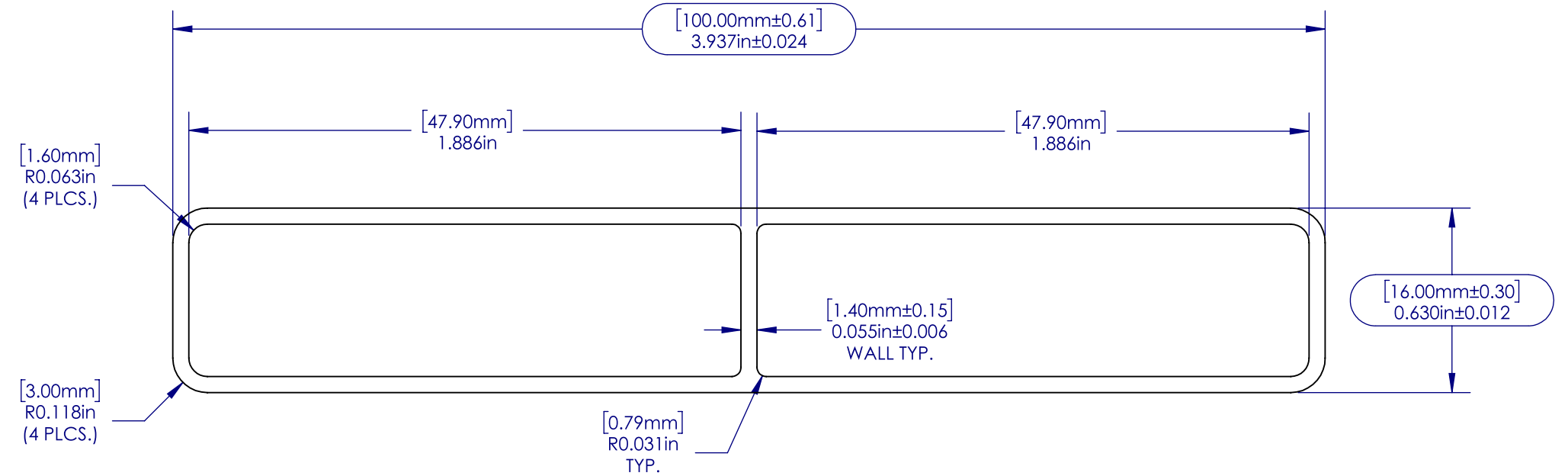
3

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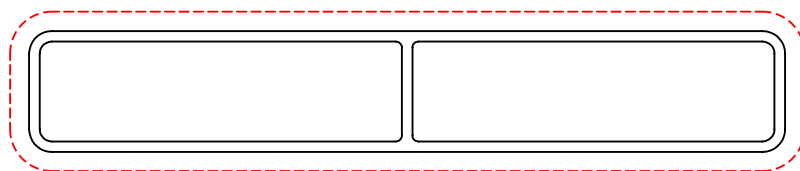
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NOTES:

- 1. EXTRUSION SHALL BE STRAIGHT WITHIN 1.1mm PER 1M [0.015"/FOOT]
- 2. EXTRUSION TWIST 1.0DEG PER 1M [1.0DEG/FOOT]
- 3. EXTRUSION CROSS SECTIONAL AREA IS 0.5113 sq.in. [329.84mm sq.]
- 4. ALL RADII & FILLET RADIUS TO BE R0.031" [0.79mm] UNLESS OTHERWISE SPECIFIED
- 5. SECTIONAL MATERIAL THICKNESS 0.055"±0.006" [1.40mm±0.15mm] UNLESS OTHERWISE SPECIFIED
- 6. CRITICAL DIMENSIONS ARE SHOWN WITHIN ()
- 7. REFERENCE DIMENSIONS ARE SHOWN WITHIN ()
- 8. ALL DIMENSIONS ARE FINISHED PART DIMENSIONS
- 9. SURFACE FINISH AS PER CUSTOMER'S PURCHASE ORDER
- 10. ALL DIMENSIONS AND TOLERANCES ARE TO BE INTERPRETED ACCORDING TO ASME Y14.



--- EXPOSED SURFACE



EXTRUSION PROFILE
SCALE 1:1

WEIGHT/LENGTH	0.900	kg/m	0.605	lbs./ft.
AREA	329.84	sq. mm	0.5113	sq. in.
TOTAL PERIMETER	467.42	mm	18.4024	in.
OUTSIDE PERIMETER	233.71	mm	8.931	in.
EXPOSED PERIMETER	233.71	mm	8.931	in.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [MM] TOLERANCES:		NAME	DATE	
MILLIMETERS	INCHES	EASS	07/09/20	
X = ±1	[.X = ± 0.1]	DRAWN		TITLE: 100mm Standard Board
.X = ± .25	[.XX = ± 0.01]	CHECKED		
.XX = ± 10	[.XXX = ± 0.005]	ENG APPR.		
ANGLES ∠ = ± 1°		MFG APPR.		
FRACTIONS X/X = ± 1/64		Q.A.		SIZE PART NO. REV B LS419 A
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:		
MATERIAL 6063-T5		FINISH Powder Coat		SCALE: 2:1
NEXT ASSY	USED ON	APPLICATION		WEIGHT: 0.598
DO NOT SCALE DRAWING				SHEET 2 OF 2

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