

HALLMARK BUILDING SUPPLIES INC. WINDLOAD TEST REPORT

SCOPE OF WORK

ASTM D5206 WINDLOAD TESTING ON LSM-619 SELF-MATING PANELS LEVANTE SIDING

REPORT NUMBER

J3219.01-109-40

TEST DATE(S)

06/27/19

ISSUE DATE

09/09/19

RECORD RETENTION END DATE

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TEST REPORT FOR HALLMARK BUILDING SUPPLIES INC.

Report No.: J3219.01-109-40

Date: 09/09/19

REPORT ISSUED TO

HALLMARK BUILDING SUPPLIES, INC.

2120 Pewaukee Road, Suite 100

Waukesha, Wisconsin 53188

SECTION 1

SCOPE

Intertek Building & Construction (B&C) was contracted by Hallmark Building Supplies, Inc. to perform windload testing in accordance with ASTM D5206 on their LSM-619 Self-Mating Panels, Levante siding. Results obtained are tested values and were secured by using the designated test method. Testing was conducted at Intertek B&C test facility in York, Pennsylvania.

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory.

SECTION 2

SUMMARY OF TEST RESULTS

Product Type: Siding

Series/Model: LSM-619 Self-Mating Panels, Levante

Average Maximum Sustained Negative Pressure: 125.0 psf

Average Ultimate Negative Test Pressure: 130.0 psf

For INTERTEK B&C:

COMPLETED BY:	John A. Shanabrook	REVIEWED BY:	Timothy J. McGill
TITLE:	Technician – Product Testing	TITLE:	Manager – Product Testing
SIGNATURE:		SIGNATURE:	
DATE:	09/09/19	DATE:	09/09/19

JAS:wnl

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TEST REPORT FOR HALLMARK BUILDING SUPPLIES INC.

Report No.: J3219.01-109-40

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SECTION 3

TEST METHOD(S)

The specimen was evaluated in accordance with the following:

ASTM D5206-13, *Standard Test Method for Windload Resistance of Rigid Plastic Siding*

SECTION 4

MATERIAL SOURCE/INSTALLATION

The specimens were selected by Intertek B&C personnel. The specimens were witnessed during production and tagged prior to shipment on 04/01/19, (Reference Intertek B&C Test Specimen Selection Report No. J3219.02-103-15, dated 04/01/19). Representative samples of the test specimen will be retained by Intertek B&C for a minimum of four years from the test completion date.

The specimen was installed into test buck measuring 4' 1-1/2" wide by 6' high constructed of #2 Spruce-Pine-Fir nominal 2x4 lumber. Two studs were spaced 16" on center (three spans) and were attached to the top and bottom plates with 3" long drywall screws. The right center stud was reinforced with an additional nominal 2x4 stud sistered into place per client request. A sheet of nominal 1/2" thick OSB, with five 4" diameter holes to allow pressure to transfer to the siding, was secured to the studs with #8 x 1-5/8" drywall screws. Silicone was utilized on the backside of the test panel to seal the perimeter. A 2 mil thick plastic film was loosely draped over the interior of the siding to enable attainment of pressure.

The siding was mounted with #8 x 1-5/8" lath self-tapping screws, spaced 16" on center through the sheathing and into the studs with two fasteners per stud set 4" apart.

SECTION 5

EQUIPMENT

Tape Measure Verification: 63788

Control Panel: 005406

Weather Station: 63317

SECTION 6

LIST OF OFFICIAL OBSERVERS

NAME	COMPANY
Michael Hoium	Hallmark Building Supplies, Inc.
Timothy J. McGill	Intertek B&C
John A. Shanabrook	Intertek B&C

TEST REPORT FOR HALLMARK BUILDING SUPPLIES INC.

Report No.: J3219.01-109-40

Date: 09/09/19

SECTION 7

TEST SPECIMEN DESCRIPTION

MANUFACTURER	Levanté, LLC
SERIES/MODEL	LSM-619 Self-mating panels, Levante
PRODUCT TYPE	Aluminum siding
MATERIAL TYPE	Aluminum
NOMINAL THICKNESS	0.087"
MEASURED THICKNESS	0.087"
EXTERIOR FINISH	Flat

Each specimen consisted of four horizontal courses of panels mounted independently of one another. A vertical transition strip was installed in the second and third courses over the sistered stud.

SECTION 8

TEST RESULTS

The temperature during testing was 29°C (85°F). The results are tabulated as follows:

General Note: *All loads were negative pressure and were held for thirty seconds. A 5.0 psf pre-load was applied before running specimens to failure.*

Test Specimen #1:

PRESSURE	RESULTS
10.0 psf to 125.0 psf	No damage
130.0 psf	Testing stopped due to the wall design

Test Specimen #2:

PRESSURE	RESULTS
10.0 psf to 125.0 psf	No damage
130.0 psf	Testing stopped due to the wall design

Test Specimen #3:

PRESSURE	RESULTS
10.0 psf to 125.0 psf	No damage
130.0 psf	Testing stopped due to the wall design



Total Quality. Assured.

130 Derry Court
York, Pennsylvania 17406

Telephone: 717-764-7700
Facsimile: 717-764-4129
www.intertek.com/building

TEST REPORT FOR HALLMARK BUILDING SUPPLIES INC.

Report No.: J3219.01-109-40

Date: 09/09/19

SECTION 9

CONCLUSION

The specimen(s) tested successfully achieved an Average Maximum Sustained Negative Pressure of 125.0 psf and an Average Ultimate Negative Test Pressure of 130.0 psf.

Testing was stopped due to pressure limits on the testing wall being reached.

TEST REPORT FOR HALLMARK BUILDING SUPPLIES INC.

Report No.: J3219.01-109-40

Date: 09/09/19

SECTION 10

PHOTOGRAPHS



Photo No. 1
Specimen #1 Prior to Testing



Photo No. 2
Specimen #2 Prior to Testing

TEST REPORT FOR HALLMARK BUILDING SUPPLIES INC.

Report No.: J3219.01-109-40

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Photo No. 3
Specimen #3 Prior to Testing



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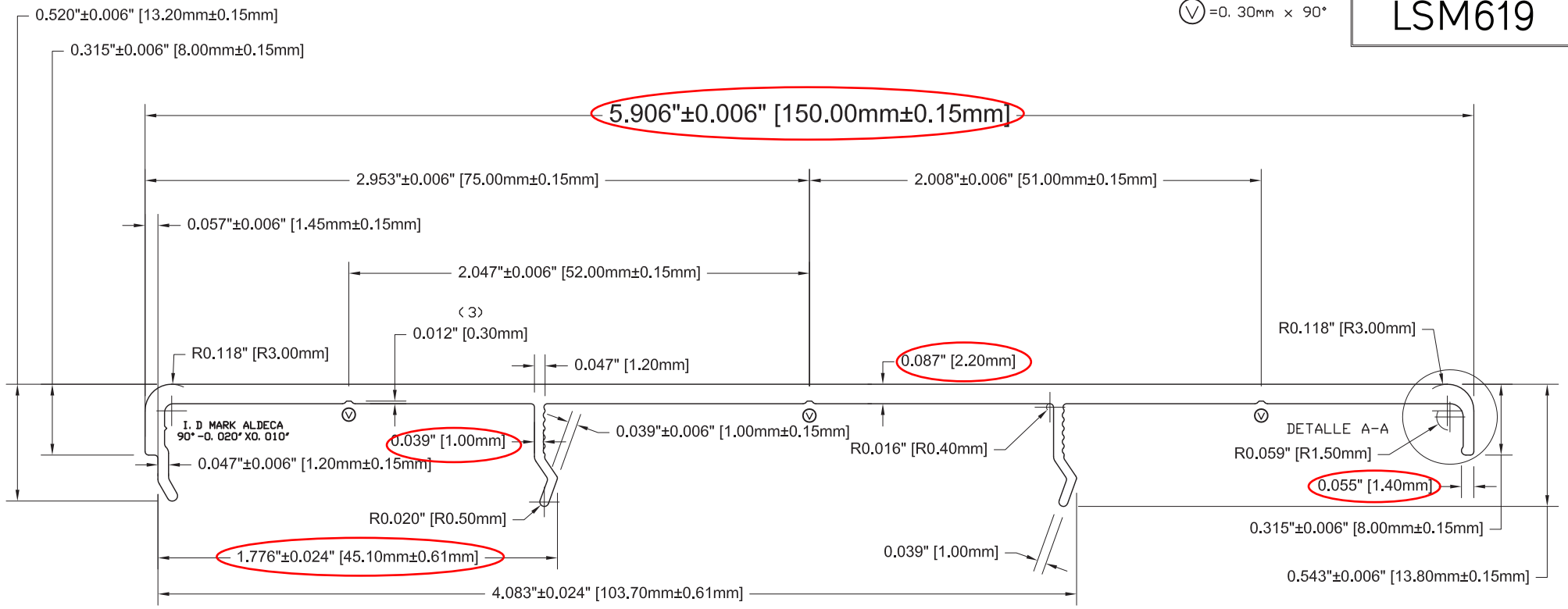
Date: 09/09/19

SECTION 11 DRAWINGS

The test specimen drawings have been reviewed by Intertek B&C and are representative of the test specimens reported herein. Test specimen construction was verified by Intertek B&C per the drawings included in this report. Any deviations are documented herein or on the drawings.

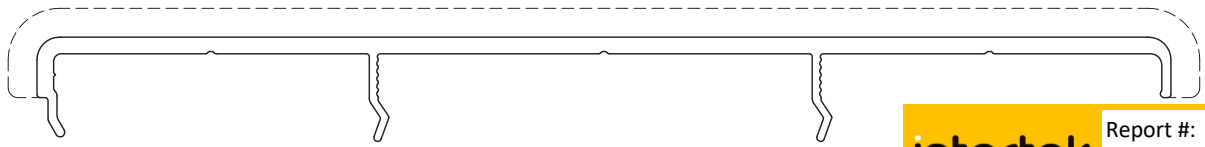
∇ = 0.30mm x 90°

LSM619

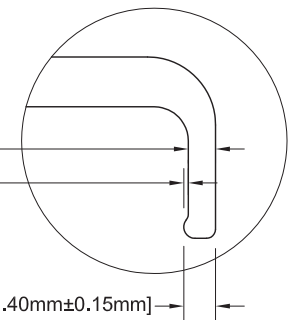


ACTUAL SIZE

EXPOSED SURFACE



DETALLE A-A



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Report #: J3219.01
 Date: 6/28/2019
 Verified by: John A. Shandcock

Est. Area	: 0.586	Sq/In.
Est. WT/FT	: 0.689	LBS.
Est. Perimeter	: -----	Inches
OutSide Perimeter	: 15.101	Inches
Circum Circle	: 5.931	Inches
Factor	: 21.917	

UNLESS OTHERWISE SPECIFIED

TYPICAL WALL THICKNESS : 0.087"
 BREAK SHARP CORNERS : 0.016"
 ALL DIMENSIONS ARE : Inches

ESCALE : 1.50 : 1
 DETAILS : 0.00 : 1

CLASSIFICATION

- SOLID
- SEMI-HOLLOW
- HOLLOW

CUSTOMER: **LEVANTÉ**

NAME :
SELF-MATING BOARD
APPROX. 6" (150MM)



LSM619

ALUMINUM ASSOCIATION STANDARD FOR EXTRUDED SHAPES
 APPLY UNLESS SPECIFICALLY SHOWN OTHERWISE.

INGDT	PZS.				ALLOY: 6063
7"					TEMPER: T5
8"					

DRAWING : Arq. Victor Flores - 05/01/18
 REVISED: Arq. Victor Flores
 DATE: 05 / 01 / 18



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Report No.: J3219.01-109-40

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SECTION 12

REVISION LOG

REVISION #	DATE	PAGES	REVISION
0	09/09/19	N/A	Original Report Issue