



**LEVANTÉ<sup>®</sup>**  
ALUMINUM ARCHITECTURAL COMPONENTS

**LEVANTÉ<sup>®</sup>, LLC**  
901 NORTHVIEW ROAD  
SUITE 100  
WAUKESHA, WISCONSIN 53188

Project Name:

Part Name:

FINISHING TRIM

Used on assembly:

Part No.:

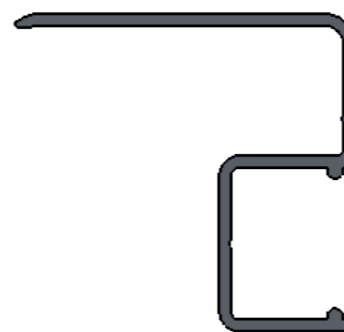
LDCF219

Drawing Number:

AL-13619-B

REVISIONS

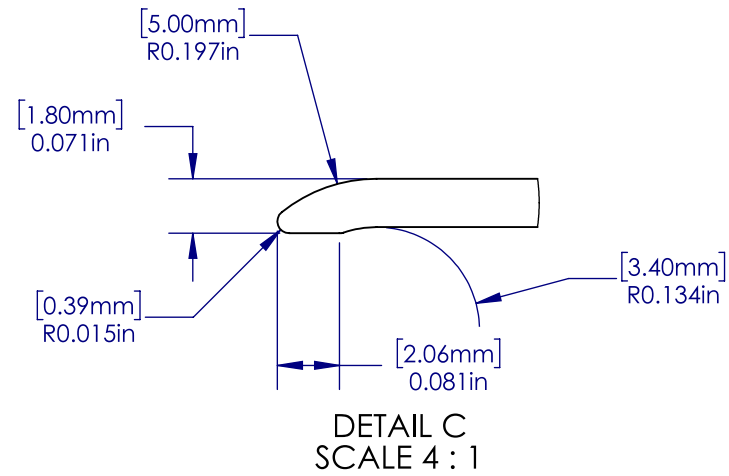
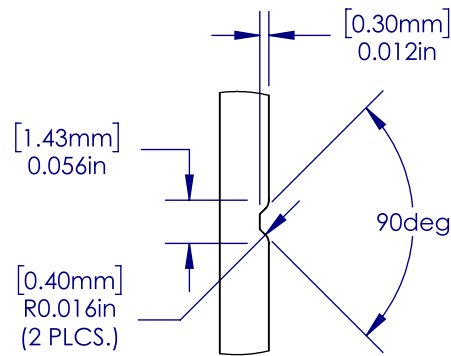
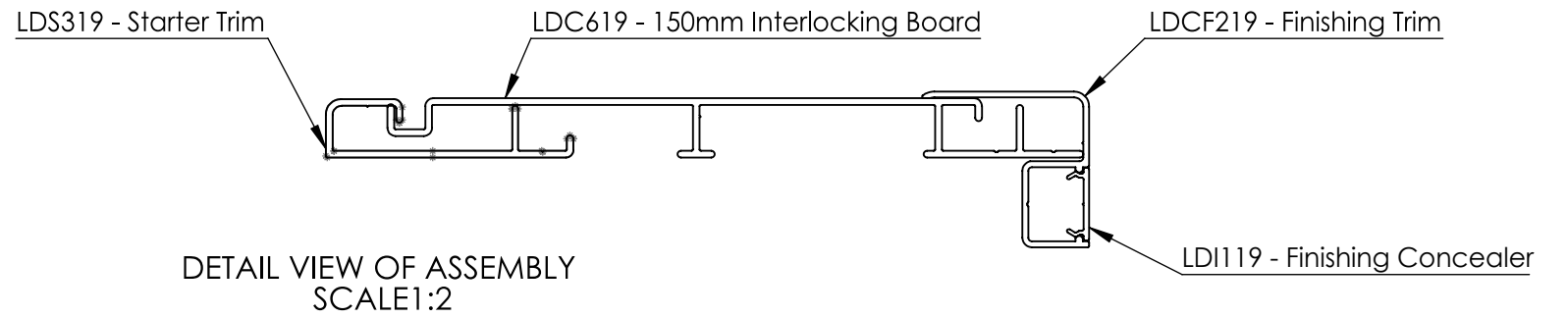
REV.	DESCRIPTION	DATE	APPROVED
B	RADIUS OF UPPER SECTION HAS BEEN REDUCED FROM R0.394" [10.00mm] TO R0.161" [4.10mm]. WIDTH OF TOP HORIZONTAL SECTION HAS BEEN REDUCED FROM 2.165" [55.00mm] TO 1.772" [45.00mm] AS PER CUSTOMER'S REVISION NOTES.	6/22/2020	EASS



EXTRUSION PROFILE  
SCALE 1:1

NOTES:

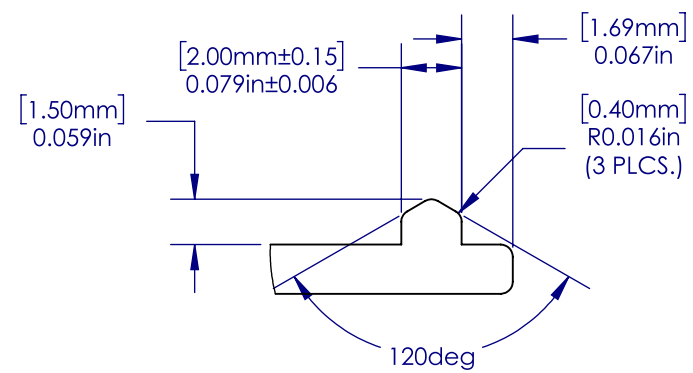
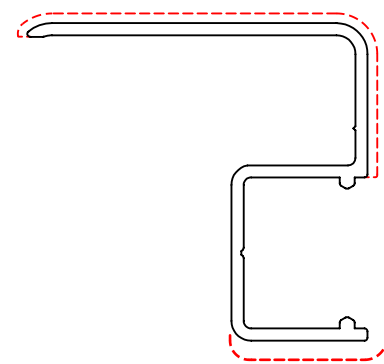
1. EXTRUSION SHALL BE STRAIGHT WITHIN 1.1mm PER 1M [0.015"/FOOT]
2. EXTRUSION TWIST 1.0DEG PER 1M [1.0DEG/FOOT]
3. EXTRUSION CROSS SECTIONAL AREA IS 0.2923 sq.in. [188.58 mm sq.]
4. ALL RADII & FILLET RADIUS TO BE R0.016" [0.40mm] UNLESS OTHERWISE SPECIFIED
5. SECTIONAL MATERIAL THICKNESS 0.063"±0.006" [1.60mm±0.15mm]] UNLESS OTHERWISE SPECIFIED
6. CRITICAL DIMENSIONS ARE SHOWN WITHIN ( )
7. REFERENCE DIMENSIONS ARE SHOWN WITHIN ( )
8. ALL DIMENSIONS ARE FINISHED PART DIMENSIONS
9. ALL DIMENSIONS AND TOLERANCES ARE TO BE INTERPRETED ACCORDING TO ASME Y14.



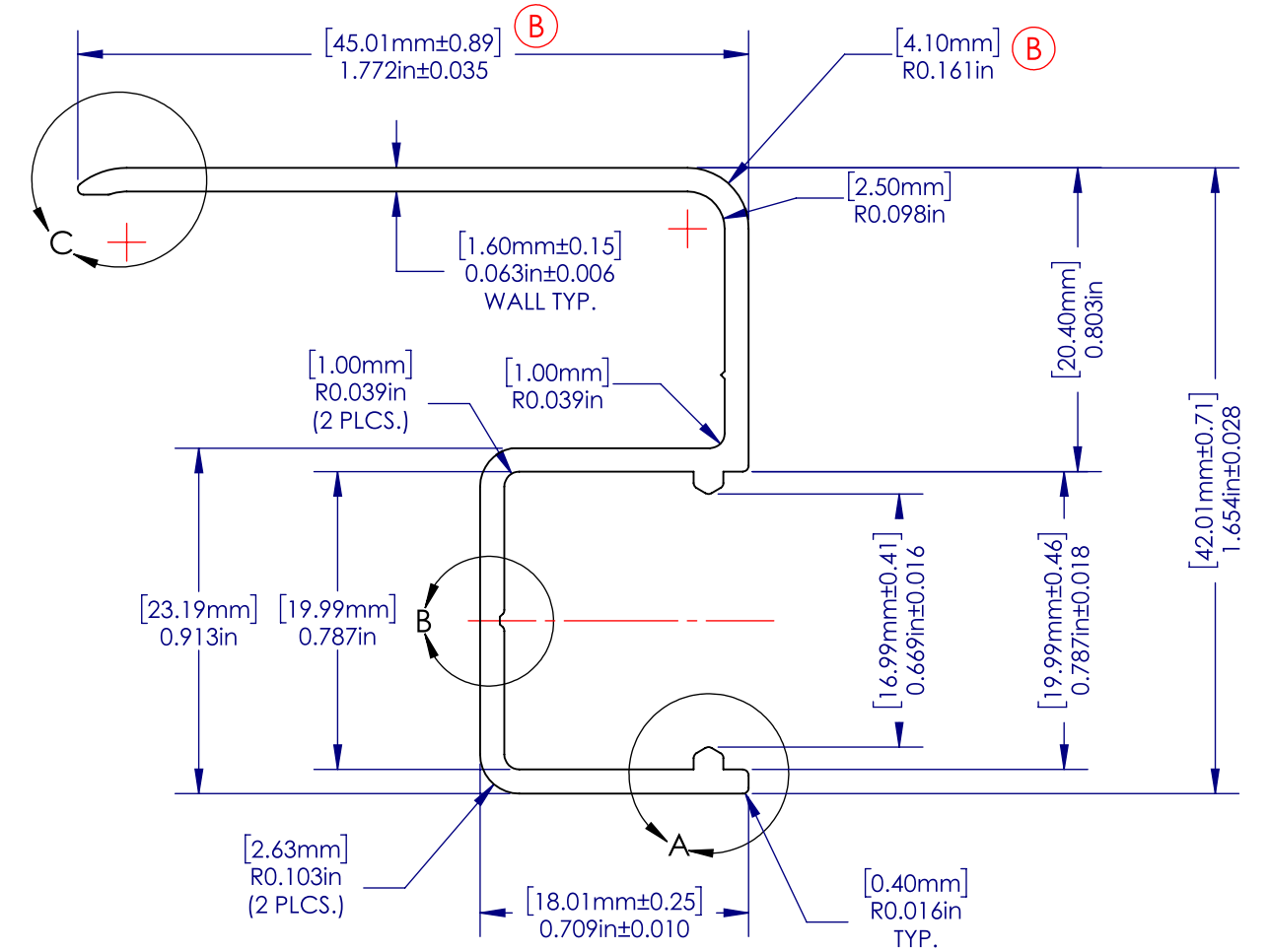
DETAIL B  
SCALE 4:1

DETAIL C  
SCALE 4:1

--- EXPOSED SURFACE



DETAIL A  
SCALE 4:1



WEIGHT/LENGTH	0.515	kg/m	0.346	lbs./ft.
AREA	188.58	sq. mm	0.2923	sq. in.
TOTAL PERIMETER	235.84	mm	9.2850	in.
OUTSIDE PERIMETER	235.84	mm	9.2850	in.
EXPOSED PERIMETER	90.28	mm	3.5543	in.

(B)

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [MM] TOLERANCES:		NAME	DATE
MILLIMETERS	INCHES	EASS	06/22/20
X = ±1	[.X = ±0.1]	DRAWN	
.X = ±.25	[.XX = ±0.01]	CHECKED	
.XX = ±10	[.XXX = ±0.005]	ENG APPR.	
ANGLES		MFG APPR.	
∠ = ± 1°		Q.A.	
FRACTIONS		COMMENTS:	
X/X = ± 1/64			
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL	6063-T5		
FINISH	Powder Coat		
NEXT ASSY	USED ON		
APPLICATION	DO NOT SCALE DRAWING		

TITLE: <b>Finishing Trim</b>		
SIZE	PART NO.	REV
B	LDCF219	B
SCALE: 2:1	WEIGHT: 0.343	SHEET 2 OF 2