



LEVANTÉ[®]
ALUMINUM ARCHITECTURAL COMPONENTS

LEVANTÉ[®], LLC
901 NORTHVIEW ROAD
SUITE 100
WAUKESHA, WISCONSIN 53188

Project Name:

Part Name:

FINISHING ANGLE

Used on assembly:

Part No.:

LDFA219

Drawing Number:

AL-13905-B

REVISIONS

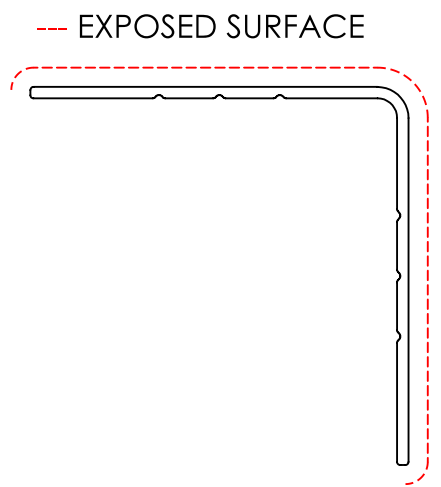
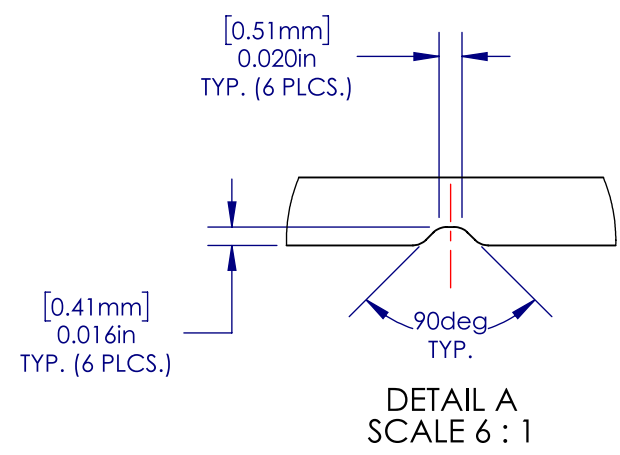
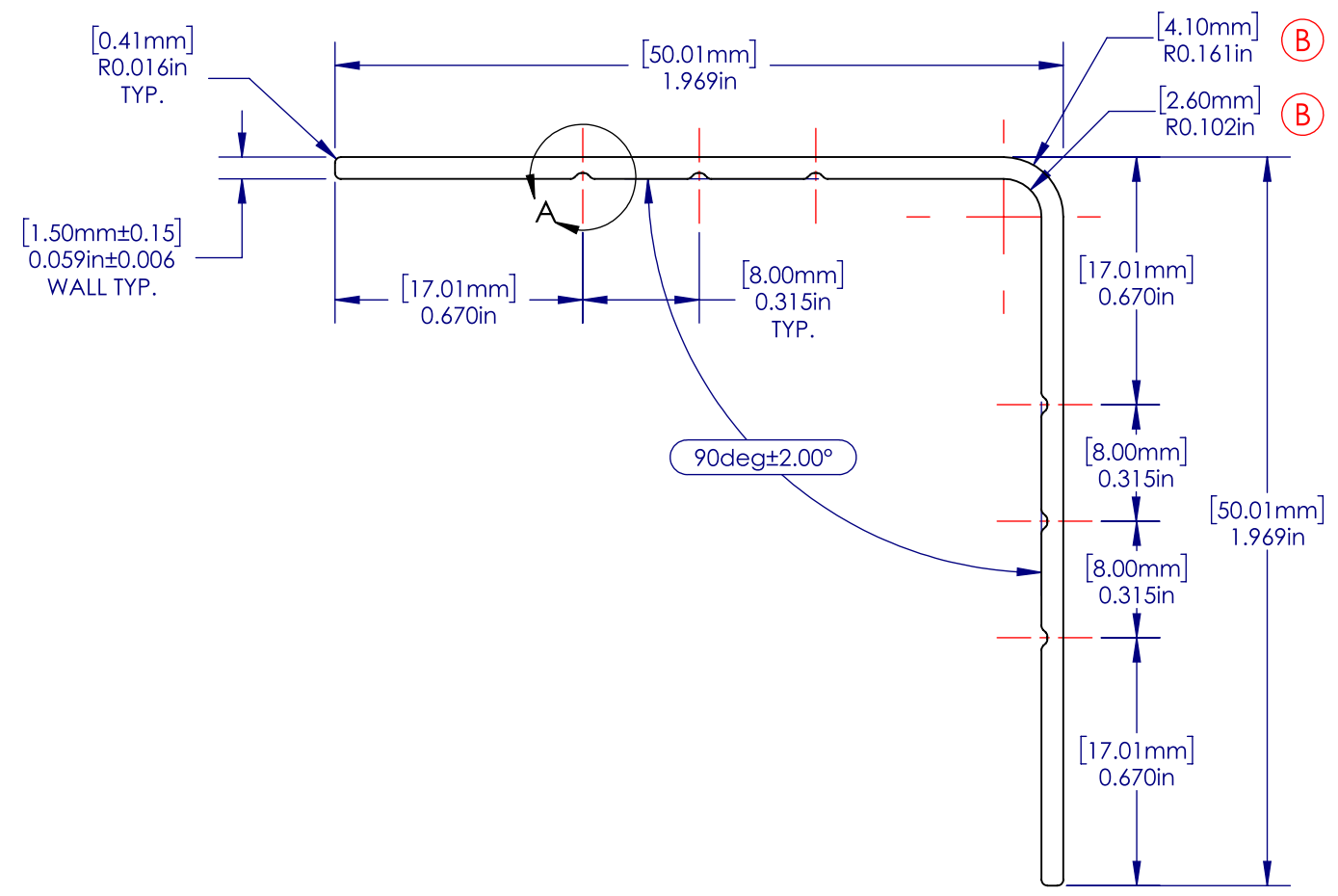
REV.	DESCRIPTION	DATE	APPROVED
B	CORNER RADIUS HAVE BEEN MODIFIED FROM R0.394" [10.00mm] TO R0.161" [4.10mm] AS PER CUSTOMER'S REVISION NOTES	6/29/2020	EASS



EXTRUSION PROFILE
SCALE 1:1

NOTES:

1. EXTRUSION SHALL BE STRAIGHT WITHIN 1.1mm PER 1M [0.015"/FOOT]
2. EXTRUSION TWIST 1.0DEG PER 1M [1.0DEG/FOOT]
3. EXTRUSION CROSS SECTIONAL AREA IS 0.2218 sq.in. [143.12mm sq.]
4. ALL RADII & FILLET RADIUS TO BE R0.016" [0.41mm] UNLESS OTHERWISE SPECIFIED
5. SECTIONAL MATERIAL THICKNESS 0.059"±0.006" [1.50mm±0.15mm] UNLESS OTHERWISE SPECIFIED
6. CRITICAL DIMENSIONS ARE SHOWN WITHIN ()
7. REFERENCE DIMENSIONS ARE SHOWN WITHIN ()
8. ALL DIMENSIONS ARE FINISHED PART DIMENSIONS
9. ALL DIMENSIONS AND TOLERANCES ARE TO BE INTERPRETED ACCORDING TO ASME Y14.
10. SURFACE FINISH AS PER CUSTOMER'S PURCHASE ORDER



EXTRUSION PROFILE
SCALE 1:1

WEIGHT/LENGTH	0.391	kg/m	0.263	lbs./ft.
AREA	143.12	sq. mm	0.2218	sq. in.
TOTAL PERIMETER	198.08	mm	7.7983	in.
OUTSIDE PERIMETER	198.08	mm	7.7983	in.
EXPOSED PERIMETER	98.73	mm	3.887	in.

PROPRIETARY AND CONFIDENTIAL
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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [MM] TOLERANCES:		NAME	DATE	
MILLIMETERS	INCHES	EASS	06/28/20	
X = ±1	[.X = ±0.1]	DRAWN		TITLE:
.X = ±.25	[.XX = ±0.01]	CHECKED		<h2>Finishing Angle</h2>
.XX = ±10	[.XXX = ±0.005]	ENG APPR.		
ANGLES	∠ = ± 1°	MFG APPR.		SIZE PART NO.
FRACTIONS	X/X = ±1/64	Q.A.		B LDFA219
INTERPRET GEOMETRIC TOLERANCING PER:	MATERIAL	COMMENTS:		REV
	6063-T5			B
NEXT ASSY	USED ON	FINISH Powder Coat		SCALE: 2:1
APPLICATION		DO NOT SCALE DRAWING		WEIGHT: 0.260
				SHEET 2 OF 2