



LEVANTÉ[®]
ALUMINUM ARCHITECTURAL COMPONENTS

LEVANTÉ[®], LLC
901 NORTHVIEW ROAD
SUITE 100
WAUKESHA, WISCONSIN 53188

Project Name:

Part Name:

STARTER TRIM

Used on assembly:

Part No.:

LDS319

Drawing Number:

AL-13692-A

REVISIONS

REV.

DESCRIPTION

DATE

APPROVED



EXTRUSION PROFILE
SCALE 1:1

4

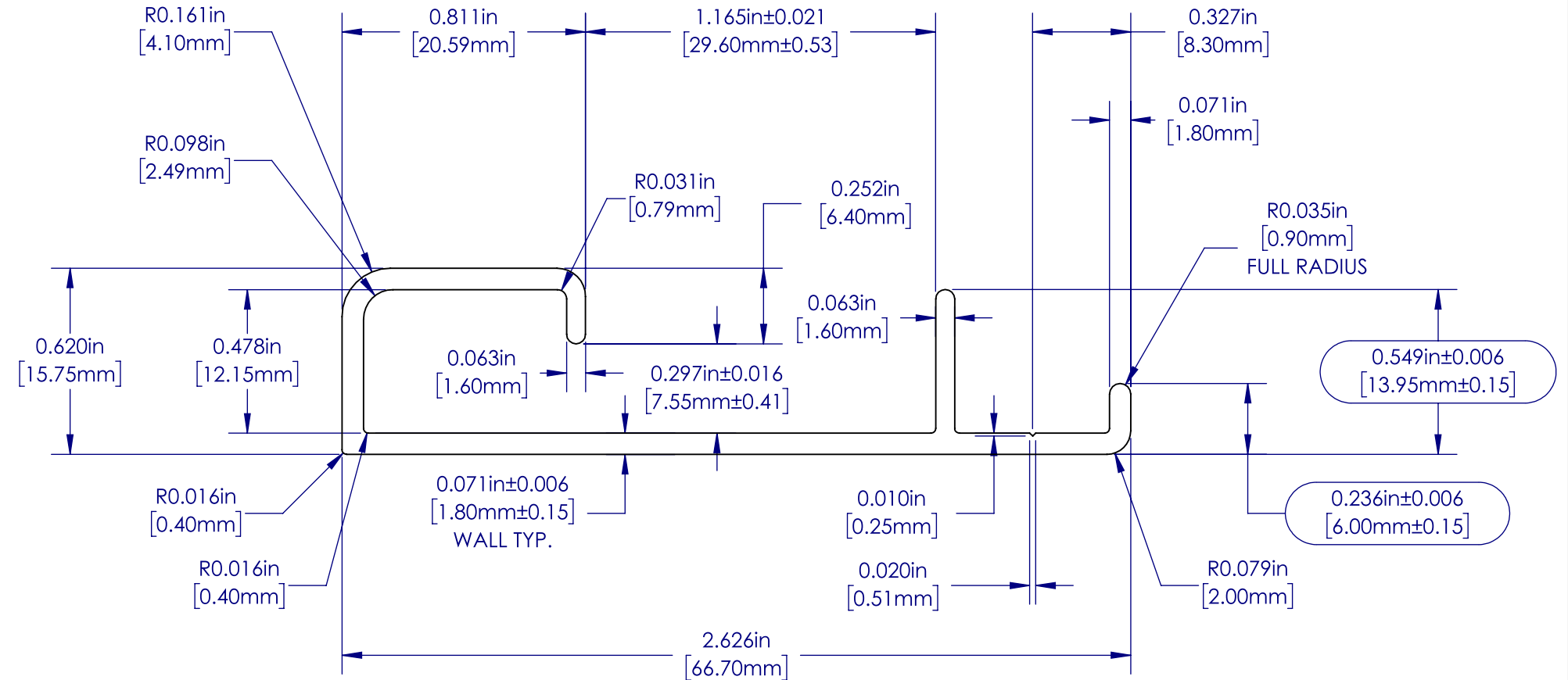
3

2

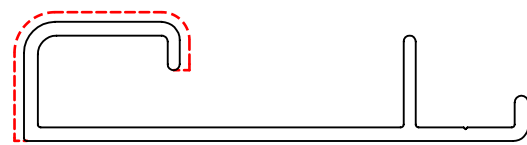
1

NOTES:

- 1. EXTRUSION SHALL BE STRAIGHT WITHIN 1.1mm PER 1M [0.015"/FOOT]
- 2. EXTRUSION TWIST 1.0DEG PER 1M [1.0DEG/FOOT]
- 3. EXTRUSION CROSS SECTIONAL AREA IS 0.3225 sq.in. [208.72mm sq.]
- 4. ALL RADII & FILLET RADIUS TO BE R0.031" [0.79mm] UNLESS OTHERWISE SPECIFIED
- 5. SECTIONAL MATERIAL THICKNESS 0.071"±0.006" [1.80mm±0.15mm] UNLESS OTHERWISE SPECIFIED
- 6. CRITICAL DIMENSIONS ARE SHOWN WITHIN ()
- 7. REFERENCE DIMENSIONS ARE SHOWN WITHIN ()
- 8. ALL DIMENSIONS ARE FINISHED PART DIMENSIONS
- 9. ALL DIMENSIONS AND TOLERANCES ARE TO BE INTERPRETED ACCORDING TO ASME Y14.
- 10. SURFACE FINISH AS PER CUSTOMER'S PURCHASE ORDER



--- EXPOSED SURFACE



EXTRUSION PROFILE SCALE 1:1

| | | | | |
|-------------------|--------|--------|--------|----------|
| WEIGHT/LENGTH | 0.570 | kg/m | 0.383 | lbs./ft. |
| AREA | 208.72 | sq. mm | 0.3225 | sq. in. |
| TOTAL PERIMETER | 236.69 | mm | 9.3187 | in. |
| OUTSIDE PERIMETER | 236.69 | mm | 9.3187 | in. |
| EXPOSED PERIMETER | 41.90 | mm | 1.6497 | in. |

PROPRIETARY AND CONFIDENTIAL
 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ALWOOD LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ALWOOD LLC IS PROHIBITED.

| | | | | |
|---|----------------------|-----------|---------|--------------------------------------|
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [MM] TOLERANCES: | | NAME | DATE | |
| MILLIMETERS | INCHES | EASS | 7/17/19 | |
| X = ±1 | [.X = ±0.1] | DRAWN | | TITLE: |
| .X = ±.20 | [.XX = ±0.01] | CHECKED | | <h3>Starter Trim</h3> |
| .XX = ±10 | [.XXX = ±0.005] | ENG APPR. | | |
| ANGLES | ∠ = ± 1° | MFG APPR. | | SIZE PART NO. |
| FRACTIONS | X/X = ± 1/64 | Q.A. | | B LDS319 |
| INTERPRET GEOMETRIC TOLERANCING PER: | | COMMENTS: | | REV |
| MATERIAL | 6063-T5 | | | A |
| FINISH | | | | SCALE: 2:1 WEIGHT: 7.19 SHEET 2 OF 2 |
| NEXT ASSY | USED ON | | | |
| APPLICATION | DO NOT SCALE DRAWING | | | |

4

3

2

1