



LEVANTÉ[®]
ALUMINUM ARCHITECTURAL COMPONENTS

LEVANTÉ[®], LLC
901 NORTHVIEW ROAD
SUITE 100
WAUKESHA, WISCONSIN 53188

Project Name:

Part Name:

150mm STANDARD BOARD

Used on assembly:

Part No.:

LS619

Drawing Number:

AL-13622-A

REVISIONS

REV.

DESCRIPTION

DATE

APPROVED



EXTRUSION PROFILE
SCALE 1:1

4

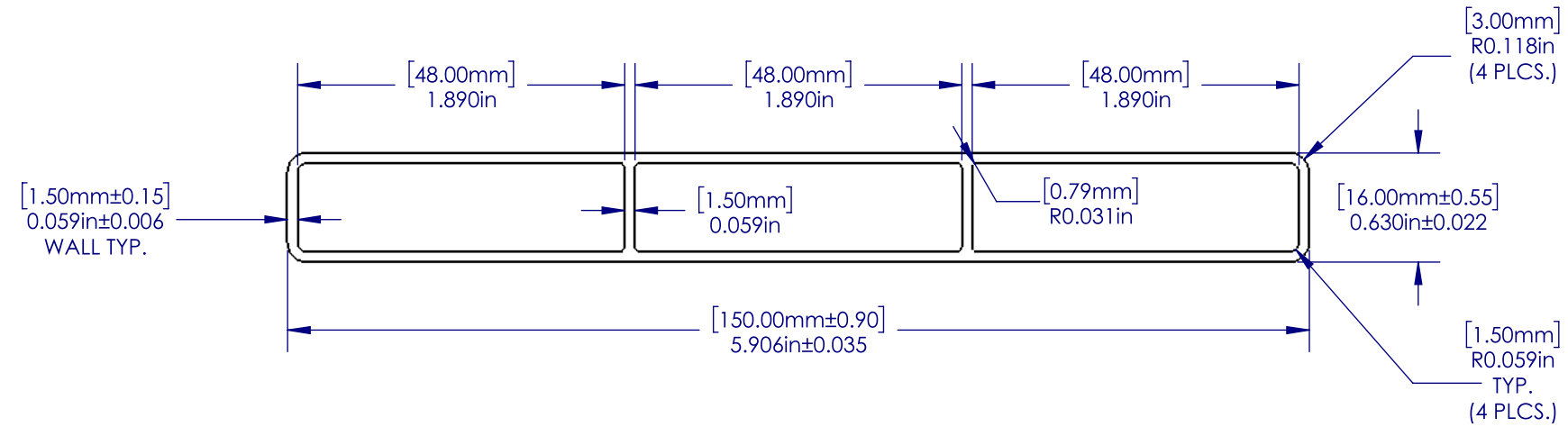
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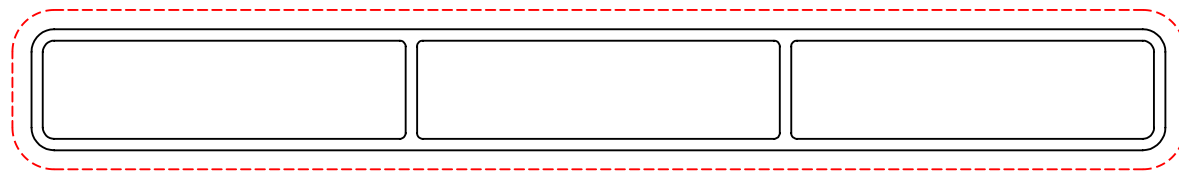
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NOTES:

- 1. EXTRUSION SHALL BE STRAIGHT WITHIN 1.1mm PER 1M [0.015"/FOOT]
- 2. EXTRUSION TWIST 1.0DEG PER 1M [1.0DEG/FOOT]
- 3. EXTRUSION CROSS SECTIONAL AREA IS 0.8111 sq.in. [523.27mm sq.]
- 4. ALL RADII & FILLET RADIUS TO BE R0.031" [0.79mm] UNLESS OTHERWISE SPECIFIED
- 5. SECTIONAL MATERIAL THICKNESS 0.059"±0.006" [1.50mm±0.15mm] UNLESS OTHERWISE SPECIFIED
- 6. CRITICAL DIMENSIONS ARE SHOWN WITHIN ()
- 7. REFERENCE DIMENSIONS ARE SHOWN WITHIN ()
- 8. ALL DIMENSIONS ARE FINISHED PART DIMENSIONS
- 9. ALL DIMENSIONS AND TOLERANCES ARE TO BE INTERPRETED ACCORDING TO ASME Y14.




--- EXPOSED SURFACE



EXTRUSION PROFILE
SCALE 1:1

WEIGHT/LENGTH	1.429	kg/m	0.960	lbs./ft.
AREA	523.27	sq. mm	0.8111	sq. in.
TOTAL PERIMETER	687.57	mm	27.0698	in.
OUTSIDE PERIMETER	326.85	mm	12.8681	in.
EXPOSED PERIMETER	326.85	mm	12.8681	in.

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DRAWING IS THE SOLE PROPERTY OF
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		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [MM] TOLERANCES:		NAME	DATE	 LEVANTÉ ALUMINUM ARCHITECTURAL COMPONENTS
		MILLIMETERS	INCHES	EASS	05/26/20	
		X = ±1	[.X = ± 0.1]	DRAWN		TITLE:
		.X = ± .25	[.XX = ± 0.01]	CHECKED		150mm Standard Board
		.XX = ± 10	[.XXX = ± 0.005]	ENG APPR.		SIZE PART NO.
		ANGLES	∠ = ± 1°	MFG APPR.		B LS619
		FRACTIONS	X/X = ± 1/64	Q.A.		REV
		INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:		A
		MATERIAL	6063-T5			SCALE: 1:1 WEIGHT: 0.949 SHEET 2 OF 2
NEXT ASSY	USED ON	FINISH	Powder Coat			
APPLICATION		DO NOT SCALE DRAWING				

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