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# HALLMARK BUILDING SUPPLIES, INC.

# TEST REPORT

**SCOPE OF WORK**
ASTM E330/E330M, PROCEDURE B TESTING ON LEVANTE 6" INTERLOCKING BOARD, CLADDING OVER 2" RIGID FOAM

**REPORT NUMBER**
N9173.01-109-40

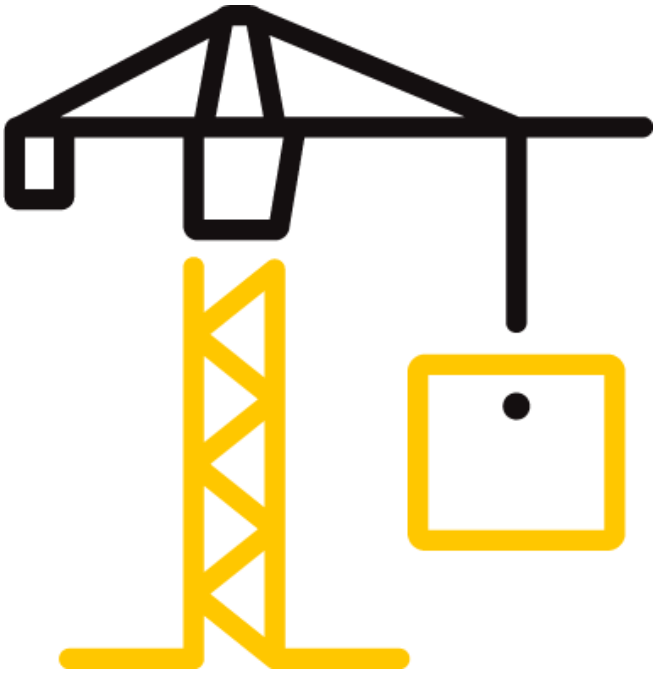
**TEST DATE**
08/15/22

**ISSUE DATE**
09/22/22

**RECORD RETENTION END DATE**
08/15/26

**PAGES**
18

**DOCUMENT CONTROL NUMBER**
RT-R-AMER-Test-2805 (10/11/21)

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**TEST REPORT FOR HALLMARK BUILDING SUPPLIES, INC.**
Report No.: N9173.01-109-40
Date: 09/22/22

## REPORT ISSUED TO

**HALLMARK BUILDING SUPPLIES, INC.**
901 Northview Road, Suite 100
Waukesha, Wisconsin 53188

## SECTION 1

**SCOPE**

Architectural Testing, Inc. (an Intertek company) dba Intertek Building & Construction (B&C) was contracted by Hallmark Building Supplies, Inc. to perform testing in accordance with ASTM E330/E330M, Procedure B on their Levante 6" Interlocking Board, cladding over 2" rigid foam. Results obtained are tested values and were secured by using the designated test method(s). Testing was conducted at the Intertek B&C test facility in York, Pennsylvania.

## SECTION 2

**SUMMARY OF TEST RESULTS**

| TITLE | TEST SPECIMEN #1 |
|---|---|
| Negative Design Pressure | -11172 Pa (-233.33 psf) |
| Uniform Load Structural Test Pressure | -16758 Pa (-350.00 psf) |

| TITLE | TEST SPECIMEN #2 |
|---|---|
| Negative Design Pressure | -9895 Pa (-206.67 psf) |
| Uniform Load Structural Test Pressure | -14843 Pa (-310.00 psf) |

| TITLE | TEST SPECIMEN #3 |
|---|---|
| Negative Design Pressure | -11172 Pa (-233.33 psf) |
| Uniform Load Structural Test Pressure | -16758 Pa (-350.00 psf) |

For INTERTEK B&C:

| | | | |
|---|---|---|---|
| **COMPLETED BY:** | Jason R. Zeller | **REVIEWED BY:** | Ken R. Stough |
| **TITLE:** | Technician – Product Testing | **TITLE:** | Project Manager – Product Testing |
| **SIGNATURE:** |  Digitally Signed by: Jason Zeller | **SIGNATURE:** |  Digitally Signed by: Ken Stough |
| **DATE:** | 09/22/22 | **DATE:** | 09/22/22 |

JRZ:nls

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## SECTION 3
## TEST METHOD(S)

The specimens were evaluated in accordance with the following:

> **ASTM E330/E330M-14(2021)**, *Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference*

## SECTION 4
## MATERIAL SOURCE/INSTALLATION

Test specimens were provided by the client. Representative samples of the test specimens will be retained by Intertek B&C for a minimum of four years from the test completion date.

Installation of the tested product was performed by Intertek B&C.

## SECTION 5
## EQUIPMENT

Tape Measure Verification: 63788
Weather Station: 63316
Control Panel: 005406
Linear Transducers: 62187, 62189, 64460, 64461

## SECTION 6
## LIST OF OFFICIAL OBSERVERS

| NAME | COMPANY |
|---|---|
| Ken R. Stough | Intertek B&C |
| Jason R. Zeller | Intertek B&C |

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**TEST REPORT FOR HALLMARK BUILDING SUPPLIES, INC.**
Report No.: N9173.01-109-40
Date: 09/22/22

## SECTION 7
## TEST SPECIMEN DESCRIPTION

**Product Type**: Cladding over 2" Rigid Foam
**Series/Model**: Levante 6" Interlocking Board

**Test Specimen #1 - #3**:

| **OVERALL AREA**: | **WIDTH** | | **HEIGHT** | |
|---|---|---|---|---|
| 2.9 m² (31.1 ft²) | **millimeters** | **inches** | **millimeters** | **inches** |
| Overall size | 1219 | 48 | 2372 | 93-3/8 |
| Panel size (15) | 1219 | 48 | 187 | 7-3/8 |

**Test Wall Construction**:
The specimens were installed onto a test buck measuring 51" wide by 99" high constructed of #2 Spruce-Pine-Fir nominal 2x6 lumber and wrapped with #2 Spruce-Pine-Fir nominal 2x10 lumber. Two studs were spaced 16" on center (three spans) and were attached to the top and bottom lumber with 3" long flat head screws. Each stud was reinforced with 2" by 2" angle irons secured with four #10 x 1-1/2" pan head screws. A sheet of nominal 15/32" thick plywood, with five 4" diameter holes to allow pressure to transfer to the cladding, was secured to the studs with #8 x 1-5/8" flat head screws. Silicone was utilized on the backside of the test panel to seal the perimeter. A 2 mil thick plastic film was loosely draped over the interior of the cladding to enable attainment of pressure.

**Panel Description**:
Each 6" interlocking board was constructed of 0.071" thick extruded aluminum and measured 48" wide by 7-3/8" high. Each course utilized a male interlock at the top and female interlock at the bottom and a 0.640" fastener leg below the female interlock.

**Test Specimen Installation**:
A 48" wide by 96" high by 2" thick sheet of rigid insulation foam was installed to the test buck using #8 x 3" self-drilling flat head screws with 2" plastic washers, spaced 16" on center around the perimeter and field studs. A 48" long by 2-5/8" tall, extruded aluminum starter trim was installed horizontally at the top of the test buck and fastened using 5/16" x 4" rugged structural screws located 3/4" from each end and spaced 16" on center, through the starter trim, 2" foam, and plywood, into the studs. A 6" interlocking board was interlocked to the starter trim and fastened using 5/16" x 4" rugged structural screws located 3/4" from each end and spaced 16" on center, through the fastener leg, 2" foam, and plywood, into the test studs. A total of 15 courses were installed.

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**TEST REPORT FOR HALLMARK BUILDING SUPPLIES, INC.**
Report No.: N9173.01-109-40
Date: 09/22/22

## SECTION 8
## TEST RESULTS

The temperature range during testing was 26°-28°C (78°-82°F). The results are tabulated as follows:

**Test Specimen #1**:

| TITLE OF TEST | RESULTS | NOTE |
|---|---|---|
| **Uniform Load Deflection,** per ASTM E330 Deflections taken between fasteners -1915 Pa (-40.00 psf) | 0.3 mm (0.01") | 1, 2 |
| **Uniform Load Structural,** per ASTM E330 Permanent set taken between fasteners -1915 Pa (-40.00 psf) | <0.3 mm (<0.01") | 1, 2 |
| **Uniform Load Deflection,** per ASTM E330 Deflections taken between fasteners -10534 Pa (-220.00 psf) | 2.0 mm (0.08") | 1, 2 |
| **Uniform Load Structural,** per ASTM E330 Permanent set taken between fasteners -10534 Pa (-220.00 psf) | 0.3 mm (0.01") | 1, 2 |
| **Uniform Load Deflection,** per ASTM E330 Deflections taken between fasteners -13406 Pa (-280.00 psf) | 2.5 mm (0.10") | 1, 2 |
| **Uniform Load Structural,** per ASTM E330 Permanent set taken between fasteners -13406 Pa (-280.00 psf) | 0.5 mm (0.02") | 1, 2 |
| **Uniform Load Deflection,** per ASTM E330 Deflections taken between fasteners -16758 Pa (-350.00 psf) | 3.3 mm (0.13") | 1, 2 |
| **Uniform Load Structural,** per ASTM E330 Permanent set taken between fasteners -16758 Pa (-350.00 psf) | 0.5 mm (0.02") | 1, 2 |

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**TEST REPORT FOR HALLMARK BUILDING SUPPLIES, INC.**
Report No.: N9173.01-109-40
Date: 09/22/22

**Test Specimen #2:**

| TITLE OF TEST | RESULTS | NOTE |
|---|---|---|
| **Uniform Load Deflection,** per ASTM E330 Deflections taken between fasteners -1915 Pa (-40.00 psf) | 0.3 mm (0.01") | 1, 2 |
| **Uniform Load Structural,** per ASTM E330 Permanent set taken between fasteners -1915 Pa (-40.00 psf) | <0.3 mm (<0.01") | 1, 2 |
| **Uniform Load Deflection,** per ASTM E330 Deflections taken between fasteners -10534 Pa (-220.00 psf) | 1.8 mm (0.07") | 1, 2 |
| **Uniform Load Structural,** per ASTM E330 Permanent set taken between fasteners -10534 Pa (-220.00 psf) | 0.3 mm (0.01") | 1, 2 |
| **Uniform Load Deflection,** per ASTM E330 Deflections taken between fasteners -13406 Pa (-280.00 psf) | 2.3 mm (0.09") | 1, 2 |
| **Uniform Load Structural,** per ASTM E330 Permanent set taken between fasteners -13406 Pa (-280.00 psf) | 0.5 mm (0.02") | 1, 2 |
| **Uniform Load Deflection,** per ASTM E330 Deflections taken between fasteners -14843 Pa (-310.00 psf) | 2.5 mm (0.10") | 1, 2 |
| **Uniform Load Structural,** per ASTM E330 Permanent set taken between fasteners -14843 Pa (-310.00 psf) | 0.3 mm (0.01") | 1, 2 |

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**TEST REPORT FOR HALLMARK BUILDING SUPPLIES, INC.**
Report No.: N9173.01-109-40
Date: 09/22/22

**Test Specimen #3**:

| TITLE OF TEST | RESULTS | NOTE |
|---|---|---|
| **Uniform Load Deflection,** per ASTM E330 Deflections taken between fasteners -1915 Pa (-40.00 psf) | 0.3 mm (0.01") | 1, 2 |
| **Uniform Load Structural,** per ASTM E330 Permanent set taken between fasteners -1915 Pa (-40.00 psf) | <0.3 mm (<0.01") | 1, 2 |
| **Uniform Load Deflection,** per ASTM E330 Deflections taken between fasteners -10534 Pa (-220.00 psf) | 2.0 mm (0.08") | 1, 2 |
| **Uniform Load Structural,** per ASTM E330 Permanent set taken between fasteners -10534 Pa (-220.00 psf) | 0.5 mm (0.02") | 1, 2 |
| **Uniform Load Deflection,** per ASTM E330 Deflections taken between fasteners -13406 Pa (-280.00 psf) | 2.8 mm (0.11") | 1, 2 |
| **Uniform Load Structural,** per ASTM E330 Permanent set taken between fasteners -13406 Pa (-280.00 psf) | 0.5 mm (0.02") | 1, 2 |
| **Uniform Load Deflection,** per ASTM E330 Deflections taken between fasteners -16758 Pa (-350.00 psf) | 3.3 mm (0.13") | 1, 2 |
| **Uniform Load Structural,** per ASTM E330 Permanent set taken between fasteners -16758 Pa (-350.00 psf) | 0.5 mm (0.02") | 1, 2 |

***General Note**: All testing was performed in accordance with the referenced standard(s).*

***Note 1**: Loads were held for 10 seconds.*

***Note 2**: Tape and film were used to seal against air leakage during structural testing. In our opinion, the tape and film did not influence the results of the test.*

130 Derry Court
York, Pennsylvania 17406

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Facsimile: 717-764-4129
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## SECTION 9
## CONCLUSION

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. Intertek B&C will service this report for the entire test record retention period. The test record retention period ends four years after the test date. Test records, such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation, will be retained for the entire test record retention period.

Unless differently required, Intertek reports apply the "Simple Acceptance" rule, also called "Shared Risk approach," of ILAC-G8:09/2019, Guidelines on Decision Rules and Statements of Conformity.

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**TEST REPORT FOR HALLMARK BUILDING SUPPLIES, INC.**
Report No.: N9173.01-109-40
Date: 09/22/22

## SECTION 10
## PHOTOGRAPHS

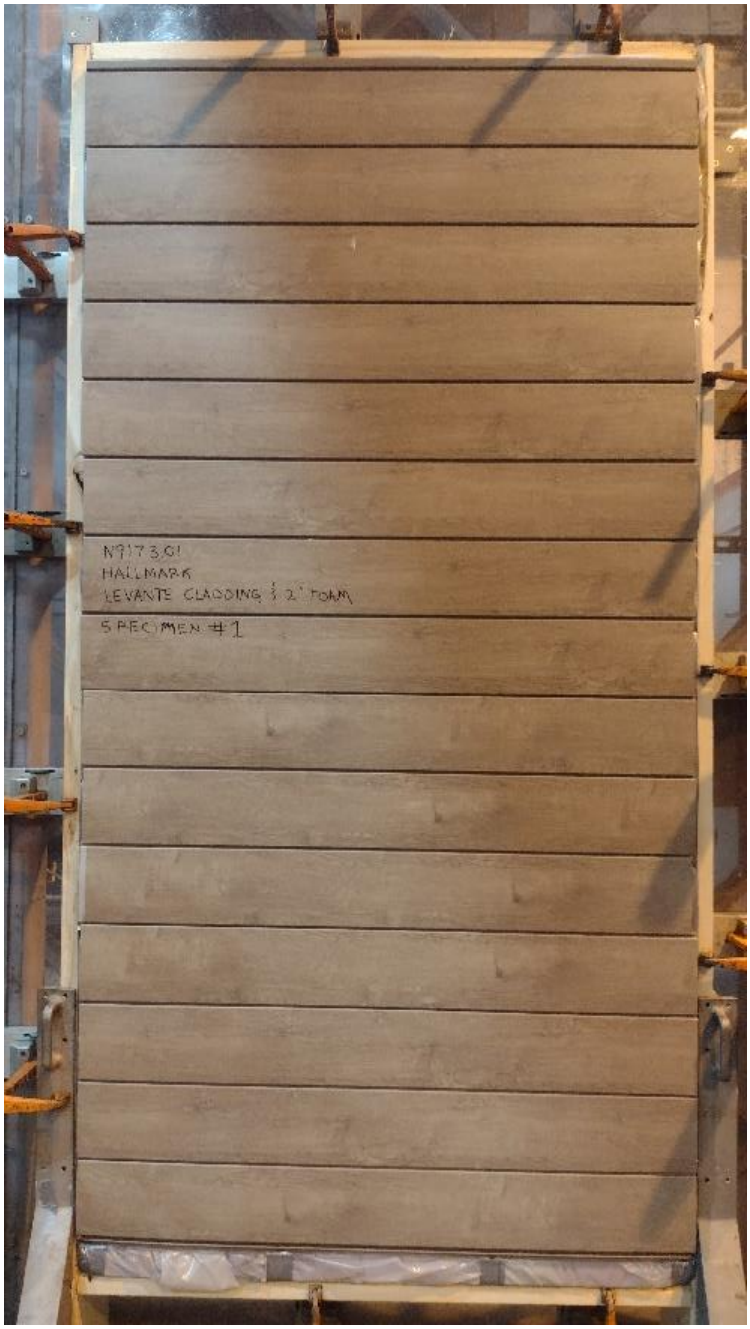


**Photo No. 1**
**Specimen #1 Prior to Testing**

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Facsimile: 717-764-4129
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**Photo No. 2**
**Specimen #2 Prior to Testing**

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**Photo No. 3**
**Specimen #3 Prior to Testing**

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## SECTION 11
## DRAWINGS

The test specimen drawings have been reviewed by Intertek B&C and are representative of the test specimen(s) reported herein. Test specimen construction was verified by Intertek B&C per the drawings included in this report. Any deviations are documented herein or on the drawings.

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**LEVANTÉ®, LLC**
901 NORTHVIEW ROAD
SUITE 100
WAUKESHA, WISCONSIN 53188

| Project Name: | Part Name: 150mm - 6" INTERLOCKING BOARD | |
|---|---|---|
| Used on assembly: | Part No.: LDC619 | Drawing Number: AL-13689-D |

REVISIONS

| REV. | DESCRIPTION | DATE | APPROVED |
|---|---|---|---|
| B | DIMENSION INDICATED BY A RED LETTER "B" HAS BEEN MODIFIED FROM 0.587" [14.90mm] TO 0.557" [14.15mm]. SLOT CUTS HAVE BEEN ADDED ALONG PROFILE'S LENGTH. | 4/17/2020 | EASS |
| C | LOCATION OF SLOT HOLES HAVE BEEN MODIFIED TO BE ALONG V-GROOVE SECTION. NUMBER OF SLOT HOLE ROWS WAS DECREASED FROM TWO ROWS TO ONE ROW. | 5/14/2020 | EASS |
| D | SLOT WIDTH HAS BEEN DECREASED FROM 0.197" [5.00mm] TO 0.1695" [4.30mm]; SLOT LENGTH HAS BEEN MODIFIED FROM 0.591" [15.00mm] TO 0.6610" [16.80mm]; TYPICAL SPECING BETWEEN EACH SLOT HAS BEEN MODIFIED FROM 0.986" [25.05mm] FROM SLOTS EDGES TO 4.000" [101.60mm] FROM SLOT CENTERS; FIRST AND LAST SLOT STARTS/ENDS 1.000" [25.40mm] FROM EDGES. | 6/1/2020 | EASS |

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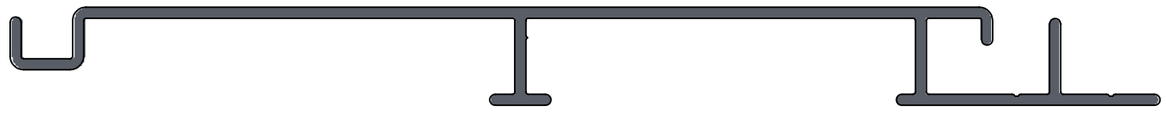
Report #: N9173.01
Date: 08/16/22
Verified by:



EXTRUSION PROFILE
SCALE 1:1

NOTES:
1. EXTRUSION SHALL BE STRAIGHT WITHIN 1.1mm PER 1M [0.015"/FOOT]
2. EXTRUSION TWIST 1.0DEG PER 1M [1.0DEG/FOOT]
3. EXTRUSION CROSS SECTIONAL AREA IS 0.7451 sq.in. [480.72mm sq.]
4. ALL RADII & FILLET RADIUS TO BE R0.016" [0.40mm] UNLESS OTHERWISE SPECIFIED
5. SECTIONAL MATERIAL THICKNESS 0.071" [1.80mm] UNLESS OTHERWISE SPECIFIED
6. CRITICAL DIMENSIONS ARE SHOWN WITHIN ⬭
7. REFERENCE DIMENSIONS ARE SHOWN WITHIN ( )
8. ALL DIMENSIONS INCLUDE SURFACE FINISH
9. ALL DIMENSIONS AND TOLERANCES ARE TO BE INTERPRETED ACCORDING TO ASME Y14.

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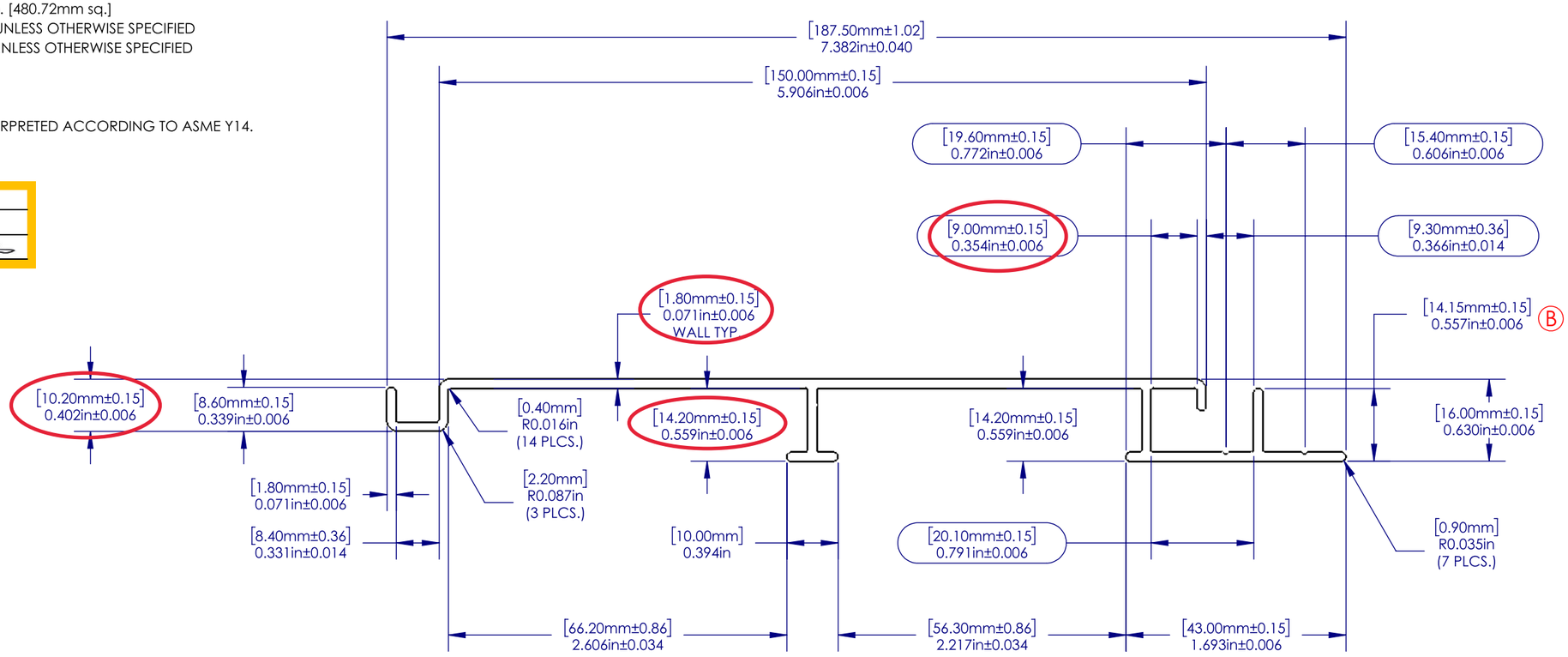
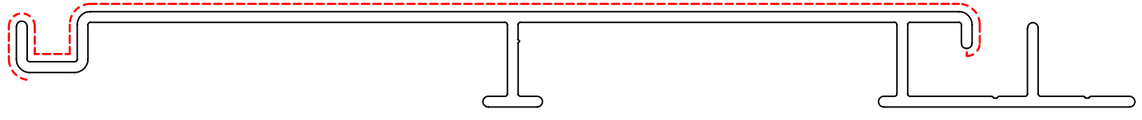
| | |
|---|---|
| Report #: | N9173.01 |
| Date: | 08/16/22 |
| Verified by: | |




--- EXPOSED SURFACE



EXTRUSION PROFILE
SCALE 1:1

| | | | | |
|---|---|---|---|---|
| WEIGHT/LENGTH | 1.294 | kg/m | 0.867 | lbs./ft. |
| AREA | 479.37 | sq. mm | 0.7430 | sq. in. |
| TOTAL PERIMETER | 532.55 | mm | 20.9665 | in. |
| OUTSIDE PERIMETER | 532.55 | mm | 20.9665 | in. |
| EXPOSED PERIMETER | 190.38 | mm | 7.4952 | in. |



| | |
|---|---|
| NEXT ASSY | USED ON |
| APPLICATION | |

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES [MM]
TOLERANCES:
MILLIMETERS: X = ±1, .X = ± .25, .XX = ±10
INCHES: [.X = ± 0.1], [.XX = ±0.01], [.XXX = ±0.005]
ANGLES ∠ = ± 1°
FRACTIONS X/X = ±1/64
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL 6063-T5
FINISH Powder Coat
DO NOT SCALE DRAWING

| | NAME | DATE |
|---|---|---|
| DRAWN | EASS | 06/01/20 |
| CHECKED | | |
| ENG APPR. | | |
| MFG APPR. | | |
| Q.A. | | |
| COMMENTS: | | |

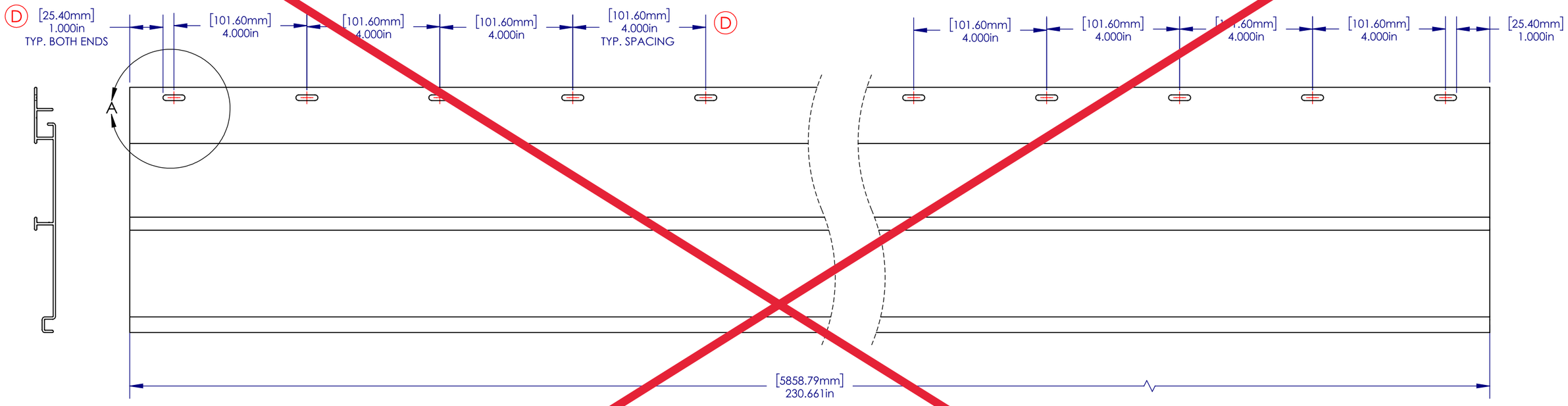
LEVANTÉ® ALUMINUM ARCHITECTURAL COMPONENTS

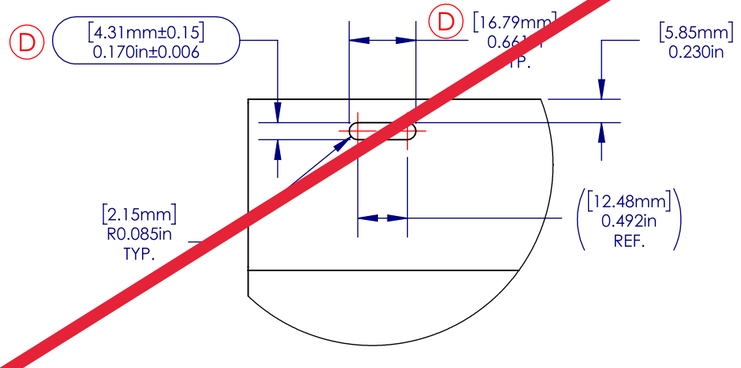
TITLE:
# 150mm - 6” Interlocking Board

| SIZE | PART NO. | REV |
|---|---|---|
| | LDC619 | D |

SCALE: 1:1 | WEIGHT: 16.677 | SHEET 2 OF 3

NOTES:
1. EXTRUSION SHALL BE STRAIGHT WITHIN 1.1mm PER 1M [0.015"/FOOT]
2. EXTRUSION TWIST 1.0DEG PER 1M [1.0DEG/FOOT]
3. EXTRUSION CROSS SECTIONAL AREA IS 0.7451 sq.in. [480.72mm sq.]
4. ALL RADII & FILLET RADIUS TO BE R0.016" [0.40mm] UNLESS OTHERWISE SPECIFIED
5. SECTIONAL MATERIAL THICKNESS 0.071" [1.80mm] UNLESS OTHERWISE SPECIFIED
6. CRITICAL DIMENSIONS ARE SHOWN WITHIN ⬭
7. REFERENCE DIMENSIONS ARE SHOWN WITHIN ( )
8. ALL DIMENSIONS INCLUDE SURFACE FINISH
9. ALL DIMENSIONS AND TOLERANCES ARE TO BE INTERPRETED ACCORDING TO ASME Y14.




DETAIL A
SCALE 2 : 3



| | |
|---|---|
| NEXT ASSY | USED ON |
| APPLICATION | |

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES [MM]
TOLERANCES:
MILLIMETERS: X = ±1, .X = ± .25, .XX = ±10
INCHES: [.X = ± 0.1], [.XX = ±0.01], [.XXX = ±0.005]
ANGLES ∠ = ± 1°
FRACTIONS X/X = ±1/64
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL 6063-T5
FINISH Powder Coat
DO NOT SCALE DRAWING

| | NAME | DATE |
|---|---|---|
| DRAWN | EASS | 06/01/20 |
| CHECKED | | |
| ENG APPR. | | |
| MFG APPR. | | |
| Q.A. | | |
| COMMENTS: | | |

LEVANTÉ®
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TITLE:
150mm x 6” Interlocking Board Fabrication Drawing

| SIZE | PART NO. | REV |
|---|---|---|
| B | LDC619 | D |

SCALE: 1:3 | WEIGHT: 16.677 | SHEET 3 OF 3

LEVANTÉ®
ALUMINUM ARCHITECTURAL COMPONENTS

**LEVANTÉ®, LLC**
901 NORTHVIEW ROAD
SUITE 100
WAUKESHA, WISCONSIN 53188

| Project Name: | Part Name: STARTER TRIM | |
|---|---|---|
| Used on assembly: | Part No.: LDS319 | Drawing Number: AL-13692-A |

REVISIONS

| REV. | DESCRIPTION | DATE | APPROVED |
|---|---|---|---|

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|---|---|
| Report #: | N9173.01 |
| Date: | 08/16/22 |
| Verified by: | |



EXTRUSION PROFILE
SCALE 1:1

NOTES:

1. EXTRUSION SHALL BE STRAIGHT WITHIN 1.1mm PER 1M [0.015"/FOOT]
2. EXTRUSION TWIST 1.0DEG PER 1M [1.0DEG/FOOT]
3. EXTRUSION CROSS SECTIONAL AREA IS 0.3225 sq.in. [208.72mm sq.]
4. ALL RADII & FILLET RADIUS TO BE R0.031" [0.79mm] UNLESS OTHERWISE SPECIFIED
5. SECTIONAL MATERIAL THICKNESS 0.071"±0.006" [1.80mm±0.15mm] UNLESS OTHERWISE SPECIFIED
6. CRITICAL DIMENSIONS ARE SHOWN WITHIN ⬭
7. REFERENCE DIMENSIONS ARE SHOWN WITHIN ( )
8. ALL DIMENSIONS ARE FINISHED PART DIMENSIONS
9. ALL DIMENSIONS AND TOLERANCES ARE TO BE INTERPRETED ACCORDING TO ASME Y14.
10. SURFACE FINISH AS PER CUSTOMER'S PURCHASE ORDER

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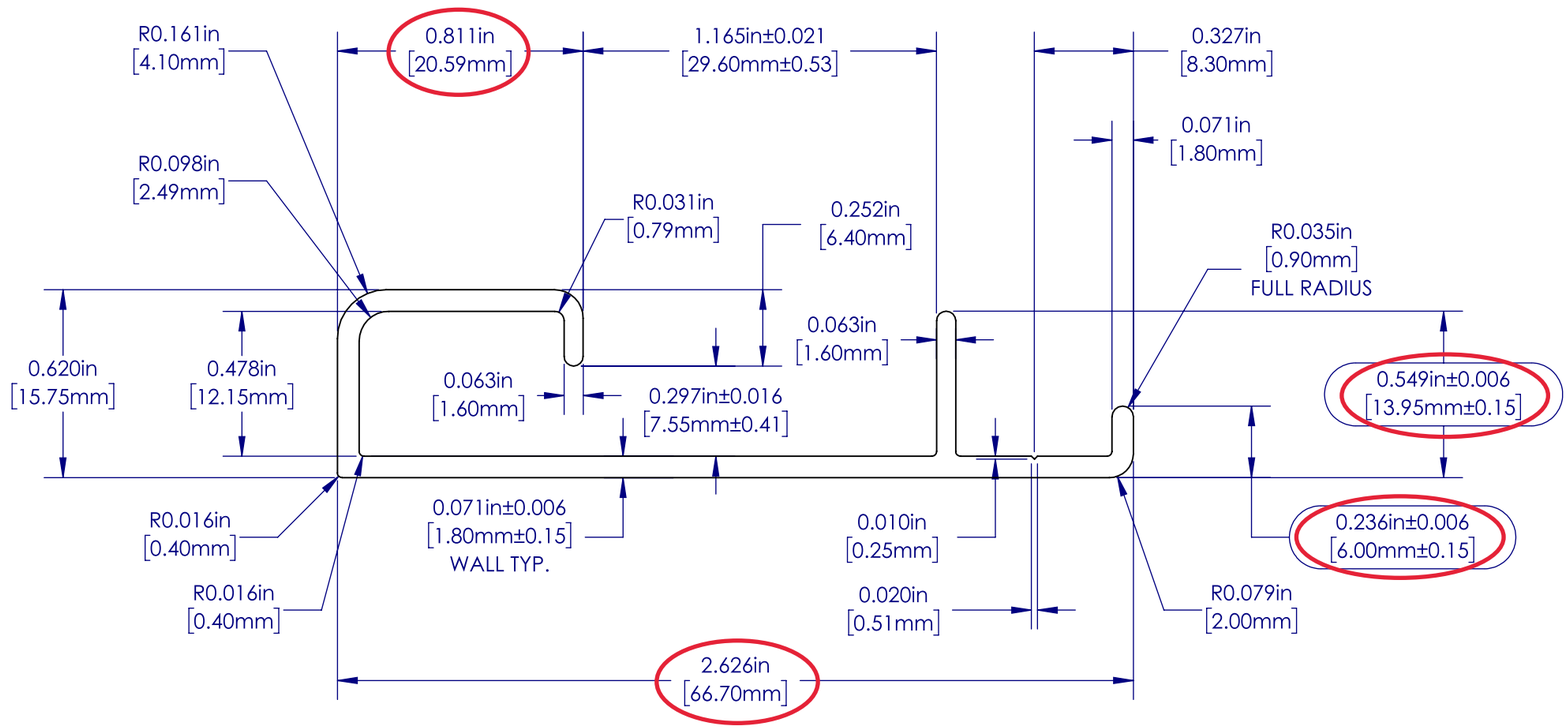
| | |
|---|---|
| Report #: | N9173.01 |
| Date: | 08/16/22 |
| Verified by: | |




--- EXPOSED SURFACE

EXTRUSION PROFILE
SCALE 1:1

| | | | | |
|---|---|---|---|---|
| WEIGHT/LENGTH | 0.570 | kg/m | 0.383 | lbs./ft. |
| AREA | 208.72 | sq. mm | 0.3225 | sq. in. |
| TOTAL PERIMETER | 236.69 | mm | 9.3187 | in. |
| OUTSIDE PERIMETER | 236.69 | mm | 9.3187 | in. |
| EXPOSED PERIMETER | 41.90 | mm | 1.6497 | in. |



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES [MM]
TOLERANCES:
MILLIMETERS X = ±1, .X = ±.20, .XX = ±10
INCHES [.X = ±.01] [.XX = ±0.01] [.XXX = ±0.005]
ANGLES = ±1°
FRACTIONS X/X = ±1/64
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL 6063-T5
FINISH
NEXT ASSY | USED ON
APPLICATION | DO NOT SCALE DRAWING

| | NAME | DATE |
|---|---|---|
| DRAWN | EASS | 7/17/19 |
| CHECKED | | |
| ENG APPR. | | |
| MFG APPR. | | |
| Q.A. | | |

COMMENTS:

LEVANTÉ® ALUMINUM ARCHITECTURAL COMPONENTS

TITLE:

# Starter Trim

| SIZE | PART NO. | REV |
|---|---|---|
| B | LDS319 | A |

SCALE: 2:1 | WEIGHT: 7.19 | SHEET 2 OF 2

130 Derry Court
York, Pennsylvania 17406

Telephone: 717-764-7700
Facsimile: 717-764-4129
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## SECTION 12
## REVISION LOG

| REVISION # | DATE | PAGES | REVISION |
|---|---|---|---|
| 0 | 09/22/22 | N/A | Original Report Issue |